



United States
Department of
Agriculture

January 7, 2002

Farm and Foreign
Agricultural
Services

Farm Service
Agency

Kansas City
Commodity Office
P.O. Box 419205
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**AMENDMENT NO. 2 TO
ANNOUNCEMENT WF8
PURCHASE OF WHEAT FLOUR PRODUCTS
FOR USE IN DOMESTIC PROGRAMS**

The purpose of this amendment is to:

- include commercial brand specifications
- add Appendix 2, Part 3.7, Commercial Packaging and Marking Requirements.

Remove the following pages from Announcement WF8 and insert with the enclosed amended pages:

- Announcement WF8 Table of Contents
- Text, pages 1 and 2
- Text, pages 11 through 15
- Appendix 2 Cover Page
Table of Contents
Text Pages 1-12

Effective date of this amendment is January 7, 2002, and is applicable to all contracts awarded on or after date of issuance.

Announcement WF8 and amendments are available at the Commodity Operations website www.fsa.usda.gov/daco/default.htm under Domestic Announcements.

Any inquiry pertaining to this amendment should be directed to David Johnson at 816-926-2604.

George W. Aldaya
Director

Enclosures

UNITED STATES
DEPARTMENT OF
AGRICULTURE

KANSAS CITY
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EFFECTIVE: March 1, 2001

ANNOUNCEMENT WF8

**PURCHASE OF WHEAT FLOUR
PRODUCTS
FOR USE IN DOMESTIC PROGRAMS**



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**ANNOUNCEMENT WF8
PURCHASE OF WHEAT FLOUR PRODUCTS
FOR USE IN DOMESTIC PROGRAMS**

1. GENERAL

A. Invitation for Offers

- (1) The United States Department of Agriculture (USDA) will from time to time issue an invitation for offers under this announcement to sell wheat flour products (hereinafter referred to as all purpose flour, bread flour, whole wheat flour or product) to USDA for use in domestic programs.
- (2) The invitation will specify the office to which offers are to be submitted, the closing time for receipt of offers, and provisions applicable to the proposed procurement which are in addition to or different from those set forth herein.

B. Terms and Conditions

- (1) Provisions of "General Terms and Conditions for the Procurement of Agricultural Commodities or Services," USDA-1, Revision No. 2, as amended (USDA-1), are incorporated as specified in Section 6 of this announcement.
- (2) Offerors are cautioned to read all terms and conditions of USDA-1, the Total Quality Systems Audit (TQSA) Supplier Guidelines, this announcement, the appendixes to this announcement, and the invitation.

C. Certifications, Representations, and Warranties

Appendix 1 to this announcement contains certifications, representations, and warranties that must be certified and submitted annually to USDA prior to or with an offer. In addition to an annual submission, offerors must submit an updated Appendix 1 as changes in the certifications, representations, and warranties submitted to USDA occur throughout the year.

√.. D. Packaging and Marking Specifications

Appendix 2 to this announcement contains the detailed packaging and marking specifications, and other requirements, applicable to the product delivered under this announcement. Appendix 2, Part 3.7 of this announcement contains the packaging and marking requirements for commercial products. ..√

E. Commercial Item Description

Appendix 3 to this announcement is the Commercial Item Description (CID) for **Flour, A-A-20126D dated September 30, 1998.**

2. ELIGIBILITY OF OFFERORS

To be eligible to submit an offer under this announcement, the offeror must:

- A. Submit a completed "Solicitation Mailing List Application" (Standard Form 129) to the contracting officer prior to a first offer. Offeror must complete all portions of form SF-129, except Item 18, and include the following additional information for:
 - (1) Item 8. Identify all affiliates including any parent company. Provide full name and main office address. A "parent" company is one that owns or controls the activities and basic business policies of the bidder. An "affiliate" is defined on the back of the form.
 - (2) Item 10. Identify the commodities/products the offeror is interested in supplying.
 - (3) Items 19 and 20. Must be an officer of the company.
- B. Offerors must resubmit form SF-129 as necessary when the information requires updating.
- C. Affirmatively demonstrate responsibility as defined in Federal Acquisition Regulation (FAR) 9.104-1. USDA may request a pre-award survey for the purpose of evaluating the offeror's ability to perform the contract.
- D. Meet the definitions of a manufacturer or nonmanufacturer as defined below:
 - (1) Manufacturer means a person that owns, operates, or maintains a factory or establishment that produces on the premises the materials, supplies, articles, or equipment required under the contract and of the general character described by the specifications.
 - (2) Nonmanufacturer means a person that is primarily engaged in the wholesale or retail trade and normally sells the items being supplied to the general public, and will supply the end item of a small business manufacturer or processor made in the United States, or obtain a waiver of such requirement pursuant to 13 C.F.R. 121.406.

- E. Maintain a bona fide business office in the United States for the purpose of selling to USDA the product described in this announcement. Additionally, the offeror must maintain an office, employee, or agent for service of process.
- √.. F. Meet the requirements of the Total Quality Systems Audit (TQSA) program. Offerors shall only be allowed to offer from plants that have been audited under TQSA and have received a score of at least 80 points. However, a result of “0” in any element of the TQSA Report Form TQ-003 would preclude participation in the commodity purchase programs until such time corrective action is implemented and verified as effective. (Element scoring: 0= one (or more) questions with a result of “0”, or four or more questions with a result of “M”.) The Total Quality Systems Audit Suppliers Guidelines setting forth the TQSA requirements may be obtained at the Internet location www.fsa.usda.gov/daco/TQSA/tqsa.htm or by contacting the appropriate Contracting Officer at 816-926-6064. ..√

3. SUBMISSION OF OFFERS

A. How to Submit Offers

Offers, modifications, withdrawals of offers, and price adjustments shall be submitted through the Domestic Electronic Bid Entry System (DEBES) and received by the date and local time specified in the invitation for receipt of offers. The time of receipt will be determined and recorded by DEBES. Submission of the above by any means other than DEBES will be determined nonresponsive.

B. Computer Software Requirements

The contractor is responsible for choosing their own Internet Service Provider (ISP) to transmit, translate, or carry data between the offeror and this office. The offeror is responsible for the cost of its third-party network.

- (1) Browser requirement: netscape 4.07 or above (**OR**) Internet Explorer 5.0 or above.
- (2) Encryption: Browser capable of handling 128-bit encryption.
- (3) Proxy servers: Offerors must set up their proxy server to allow access to the Internet DEBES port.

C. Access to DEBES

- (1) Port location is: <https://pcsd.usda.gov.3077/mdbc1000.exe>?
- (2) This office will provide the offeror with an ID number and the initial password needed to access DEBES.

- (3) USDA will not be responsible for any failure attributed to the transmission of the bid data prior to being accepted and stored on our web server including, but not limited to the following:
 - (a) Any failure of the offeror's computer hardware or software.
 - (b) Availability of your Internet service provider.
 - (c) Delay in transmission due to the speed of your modem.
 - (d) Delay in transmission due to excessive volume of Internet traffic.
- (4) Price and mode of transportation offered for each item must be entered on the DEBES offer form bid page. The Trans (transportation) Mode on the DEBES offer form bid page will default to truck. Offerors may select the rail or piggyback mode for each item if applicable. Offeror's designated mode of transportation will become a contract requirement and may not change without prior approval from this office.

D. Late Submission and Modifications

Any offer submitted to DEBES after the designated time specified for receipt in the invitation will not be considered. Notwithstanding the above, a late modification of an otherwise successful bid that makes its terms more favorable to the government will be considered at any time it is received and may be accepted. For the purpose of this announcement, USDA-1, Articles 6 and 7 are excluded.

E. Basis of Offer

Offers are invited f.o.b. destination. Certain destinations require delivery by TRUCK ONLY or RAIL ONLY. Destinations asterisked together in the invitation indicate carlot combinations, and offers are requested for delivery to all points indicated in the combination. Offerors may rearrange destination sequence on carlot combinations provided the offer is for all parts of the carlot combination. A single price shall be offered for each item. Offers for less than quantity requested per item will not be accepted. **USE OF OPEN VAN CARRIERS IS NOT ALLOWED.**

4. ACCEPTANCE OF OFFERS

- A. USDA will notify successful offerors on the date specified in the invitation. The date of acceptance by USDA will be the contract date.
- B. In addition to the price, factors considered in accepting offers will include the time of shipment, the total cost to the Government to deliver the product to the ultimate destination, and the responsibility of the offeror as demonstrated by prior contract performance.
- C. USDA may accept or reject any or all offers, or portions thereof.

5. RESPONSIBILITY AND PAST PERFORMANCE OF OFFEROR

- A. Offerors are cautioned not to bid on product quantities exceeding a level that the offeror can reasonably expect to deliver in accordance with the contract schedule. Deliveries must be made during the contracted delivery period and no extensions will be granted due to weekends or Federal holidays. On time delivery is imperative because this product is used in domestic food programs. Late deliveries cause serious and substantial damages to USDA and to other agencies that use this commodity. Contractor delivering late on contracts must immediately notify the contracting officer of late deliveries and how soon delivery can be expected.
- B. The offeror must certify to timely performance on current contracts on the DEBES certification form. A determination that the late performance is beyond the control or negligence of the contractor will be made by the contracting officer prior to bid opening. An offeror may be deemed nonresponsible if the offeror is delivering late on contracts with USDA and the late delivery is not due to causes beyond the contractor's control. This provision, as it pertains to small business, is a deviation from FAR 9.103(b) and Subpart 19.6.

6. PROVISIONS OF CONTRACT

- A. The contract consists of:
 - (1) Contractor's offer.
 - (2) USDA's acceptance.
 - (3) The applicable invitation.
 - (4) This announcement, including Appendixes 1-3.
 - (5) TQSA Supplier Guidelines.
 - (6) USDA-1, except Articles 50 and 55 and all of Part E. Articles 56, 65, and 67 are applicable, except that contracts will be executed on a delivery basis. All words referring to "ship," "shipping," "shipments," and "shipped" shall be "deliver," "delivering," "delivery(ies)," and "delivered."
- B. If the provisions of USDA-1, TQSA Supplier Guidelines, and this announcement are not consistent, the provisions of this announcement will prevail. If the provisions of USDA-1, TQSA Supplier Guidelines, this announcement, and the invitation are not consistent, those of the invitation will prevail.
- C. No interpretation or amendment of this announcement is valid or enforceable unless such interpretation or amendment is in writing and executed by the contracting officer.

7. NAICS CODE AND SMALL BUSINESS SIZE STANDARD

- A. The North American Industry Classification System (NAICS) code for this acquisition and the small business size standard is:

Commodity	NAICS Code	Size Standard (Employees)
All Purpose Flour, Bread Flour, Whole Wheat Flour	311211	500

- B. The small business size standard for a concern which submits an offer in its own name, but which proposes to furnish a product which it did not itself manufacture is 500 employees.
- C. The U.S. Small Business Administration (SBA) has implemented the Procurement Marketing and Access Network (PRO-Net). PRO-Net is a procurement related Internet-based electronic search engine for locating small, small disadvantaged, and women-owned small business sources. The PRO-Net Internet address (URL) is (<http://pro-net.sba.gov>). Companies that do not have access to the Internet may register for PRO-Net through your local SBA office. The PRO-Net is a free electronic gateway linked to the Commerce Business Daily, government agency home pages, and other sources of procurement opportunities.

8. RESPONSES TO ILLEGAL OR IMPROPER ACTIVITY

A. Cancellation, Rescission, and Recovery of Funds for Illegal or Improper Activity

- (1) If the Government receives information that a contractor or a person has engaged in conduct constituting a violation of subsection (a), (b), (c), or (d) of Section 27 of the Office of Federal Procurement Policy Act (41 U.S.C. 423) (the Act), as amended by section 4304 of the 1996 National Defense Authorization Act for Fiscal Year 1996 (Pub. L. 104-106), the Government may:
- (a) Cancel the solicitation, if the contract has not yet been awarded or issued; or
- (b) Rescind the contract with respect to which:
- 1) The contractor or someone acting for the contractor has been convicted for an offense where the conduct constitutes a violation of subsection 27 (a) or (b) of the Act for the purpose of either:
- a) Exchanging the information covered by such subsections for anything of value; or

- b) Obtaining or giving anyone a competitive advantage in the award of a Federal agency procurement contract; or
- 2) The head of the contracting activity has determined, based upon a preponderance of the evidence, that the contractor or someone acting for the contractor has engaged in conduct constituting an offense punishable under subsections 27(e)(1) of the Act.
- (2) If the Government rescinds the contract under paragraph A. (1) of this clause, the Government is entitled to recover, in addition to any penalty prescribed by law, the amount expended under the contract.
- (3) The rights and remedies of the Government specified herein are not exclusive, and are in addition to any other rights and remedies provided by law, regulation, or under this contract.

B. Price or Fee Adjustment for Illegal or Improper Activity

- (1) The Government, at its election, may reduce the price of a fixed-price type contract and the total cost and fee under a cost-type contract by the amount of profit or fee determined as set forth in paragraph B. (2) of this clause if the head of the contracting activity or designee determine that there was a violation of subsection 27 (a), (b), or (c) of the Office of Federal Procurement Policy Act, as amended (41 U.S.C. 423), as implemented in section 3.104 of the Federal Acquisition Regulation.
- (2) The price or fee reduction referred to in paragraph B. (1) of this clause shall be:
 - (a) For cost-plus-fixed-fee contracts, the amount of the fee specified in the contract at the time of award;
 - (b) For cost-plus-incentive-fee-contracts, the target fee specified in the contract at the time of award, notwithstanding any minimum fee or “fee floor” specified in the contract;
 - (c) For cost-plus-award-fee contracts:
 - 1) The base fee established in the contract at the time of contract award;
 - 2) If no base fee is specified in the contract, 30 percent of the amount of each award fee otherwise payable to the contractor for each award fee evaluation period or at each award fee determination point.

- (d) For fixed-price-incentive contracts, the Government may:
 - 1) Reduce the contract target price and contract target profit both by an amount equal to the initial target profit specified in the contract at the time of contract award; or
 - 2) If an immediate adjustment to the contract target price and contract target profit would have a significant adverse impact on the incentive price revision relationship under the contract, or adversely affect the contract financing provisions, the contracting officer may defer such adjustment until establishment of the total final price of the contract. The total final prices established in accordance with the incentive price revision provisions of the contract award and such reduced price shall be the total final contract price.
- (e) For firm-fixed-price contracts, by 10 percent of the initial contract price or a profit amount determined by the contracting officer from records or documents in existence prior to the date of the contract award.
- (3) The Government may, at its election, reduce a prime contractor's price or fee in accordance with the procedures of paragraph B. (2) of this clause for violations of the Act by its subcontractors by an amount not to exceed the amount of profit or fee reflected in the subcontract at the time the subcontract was first definitively priced.
- (4) In addition to the remedies in paragraphs B. (1) and B. (3) of this clause, the Government may terminate this contract for default. The rights and remedies of the Government specified herein are not exclusive, and are in addition to any other rights and remedies provided by law or under this contract.

9. PROTECTING THE GOVERNMENT'S INTEREST WHEN SUBCONTRACTING WITH CONTRACTORS DEBARRED, SUSPENDED, OR PROPOSED FOR DEBARMENT

- A. The Government suspends or debar contractors to protect the Government's interests. Contractors must not enter into any subcontract equal to, or in excess of, the small purchase limitation of \$25,000 with a contractor that has been debarred, suspended, or proposed for debarment unless the acquiring agency's head or designee determines there is a compelling reason for such action (FAR 9.405).
- B. The contractor must require each proposed first-tier subcontractor, whose subcontract shall exceed the small purchase limitation of \$25,000, to disclose to the contractor, in writing, whether as of the time of award of the subcontract, the subcontractor, or its principals, is or is not debarred, suspended, or proposed for debarment by the Federal Government.

C. A corporate officer or a designee of the contractor must notify the contracting officer, in writing, before entering into a subcontract with a party that is debarred, suspended, or proposed for debarment (See FAR 9.404 for information on the List of Parties Excluded from Federal Procurement Programs). The notice must include the following:

- (1) The name of the subcontractor;
- (2) The contractor's knowledge of the reasons for the subcontractor being on the List of Parties Excluded from Federal Procurement Programs;
- (3) The compelling reason(s) for doing business with the subcontractor notwithstanding its inclusion on the List of Parties Excluded from Federal Procurement Programs;
- (4) The systems and procedures the contractor has established to ensure that it is fully protecting the Government's interests when dealing with such subcontractor in view of the specific basis for the party's debarment, suspension, or proposed debarment.

10. COMMODITY SPECIFICATIONS

A. Domestic Origin

- (1) The product delivered under this announcement must be produced in the United States from commodities produced in the United States.
- (2) For purposes of this section, the following definition applies:

"Produced in the United States" means manufactured, processed, mined, harvested, or otherwise prepared for sale or distribution, from components originating in the United States. Components originating in the United States which have been exported, and subsequently imported back into the United States, will not be considered as having been produced in the United States.
- (3) The contractor must maintain records to verify that during the contract shipping period, at the point of packaging or, in the case of bulk commodities, at the point of delivery to USDA, the product was in compliance with the domestic origin requirements of this section of the announcement. (See Article 76 of USDA-1)
- (4) USDA will randomly conduct domestic origin compliance reviews to determine if the product delivered to USDA was produced and manufactured in the U.S. from materials produced and manufactured in the U.S. Upon request, the contractor must submit documentation substantiating compliance to the contracting officer for review. This documentation may include procurement, production, inventory, delivery, and any other pertinent records. Onsite reviews may also be performed, at the discretion of USDA.

B. Product Quality

- (1) The product must conform in every respect to the provisions of the "Federal Food, Drug, and Cosmetic Act," as amended, and the regulations promulgated thereunder, including any Defect Action Level guidelines issued by the Food and Drug Administration (FDA) which may be applicable to this product. Any product with counts in excess of the FDA Defect Action Level guidelines shall not be shipped.
- (2) All wheat flour products must be tested for vomitoxin. Any product in excess of one part per million shall not be shipped.
- (3) Wheat flour delivered under this announcement must meet the requirements of Appendix 3, except as they may be augmented or altered under this announcement. The specifications pertaining to Grain Amylase Analyzer (GAA), which apply to flours containing fungal alpha-amylase, are not approved for use as an ingredient in this announcement.
- (4) The product must conform to the following analytical and physical requirements:

Commodity	Protein level Min. Percent*	Ash Level Max. Percent *	Moisture Max. Percent	Falling Number Units	
				Min.	Max.
All Purpose Flour	9.0	0.50	14.0	225	300
Bread Flour	11.3	0.50	14.0	225	300
Whole Wheat Flour	12.0	1.90	14.0	250	---

* These limiting values are on a 14.0 percent moisture basis.

C. Mill Laboratory Analysis for Bulk Shipments

At the time of shipment, the contractor must furnish to the recipient a laboratory analysis of the flour that must reflect that the flour meets all testing and quality requirements in all respects to the requirements of the contract.

D. Quality Discounts

If the product to be delivered by the contractor does not meet the quality specifications of paragraph 10.B. of this announcement but falls within the discounts listed, the product may be delivered to USDA, but the purchase price will be reduced in accordance with the following schedule of discounts for each 100 pounds of commodity delivered.

DISCOUNTS

ALL PURPOSE WHEAT FLOUR
(General Purpose Flour)

Excess Ash Percent	Excess Moisture Percent	Excess Falling No. Range Units	Deficient Falling No. Range Units
0.51 - 0.52 15 cents	14.1 - 14.2 15 cents	301 - 320 10 cents	224 - 217 10 cents
0.53 - 0.54 25 cents	14.3 - 14.4 25 cents	321 - 340 20 cents	216 - 209 20 cents
0.55 40 cents	14.5 - 14.6 40 cents	341 - 360 30 cents	208 - 201 30 cents

BREAD FLOUR

Deficient Protein Percent	Excess Ash Percent	Excess Moisture Percent	Excess Falling No. Range Units	Deficient Falling No. Range Units
11.2 – 11.1 15 cents	0.51 - 0.52 15 cents	14.1- 14.2 15 cents	301 - 320 10 cents	224 - 217 10 cents
11.0 – 10.9 25 cents	0.53 - 0.54 25 cents	14.3- 14.4 25 cents	321 - 340 20 cents	216 - 209 20 cents
10.8 – 10.7 40 cents	0.55 40 cents	14.5- 14.6 40 cents	341 - 360 30 cents	208 - 201 30 cents

WHOLE WHEAT FLOUR

Deficient Protein Percent	Excess Ash Percent	Excess Moisture Percent	Deficient Falling No. Range Units
11.9 - 11.8 15 cents	2.0 - 2.1 15 cents	14.1 - 14.2 15 cents	249 - 248 10 cents
11.7 - 11.6 25 cents	2.2 - 2.3 25 cents	14.3 - 14.4 25 cents	247 - 246 20 cents
11.5 40 cents	2.4 40 cents	14.5 - 14.6 40 cents	245 30 cents

√.. E. Commercial Brand Specification

- (1) Contractors supplying commercial brand products must certify and fully demonstrate that the product being delivered has a history of successful distribution and use in domestic commercial channels, and is sold on the commercial market with an established level of consumer acceptance prior to the initial bid. The product delivered shall comply with all applicable Federal and State mandatory requirements and regulations relating to the preparation, processing, packaging, labeling, storage, distribution, and sale within the commercial marketplace.
- (2) The product must conform in every respect to the provisions of the "Federal Food, Drug, and Cosmetic Act," as amended, and the regulations promulgated thereunder, including any Defect Action Level guidelines issued by the Food and Drug Administration (FDA) which may be applicable to this product. Any product with counts in excess of the FDA Defect Action Level guidelines shall not be shipped.
- (3) The product must conform in every respect to the requirements of Appendix 3, Commercial Item Description (CID) A-A-20126D, dated September 30, 1998.
- (4) Warranty. The product must have a shelf life of at least one year from date of manufacture. Product must not be manufactured more than 30 days prior to shipping. Contractor must replace defective commodity with equal quantity of commodity which conforms to all contract requirements and specifications, provided replacement is agreed to by USDA.
- (5) The product delivered must comply with the domestic origin requirements as specified in Section 10, paragraph A.

F. Subject to the provisions of Articles 60 and 68 of USDA-1, product which deviates from the specifications of this contract will be rejected. ..√

11. QUALITY ASSURANCE

- A. The contractor must perform the product testing and quality analysis to ensure that the product meets the specifications described in Section 10 B. The results must be evidenced by a Certificate of Analysis. The contractor must retain the Certificates of Analysis and furnish to USDA upon request. Contractors are required to notify KCCO immediately of lots that fail to meet contract requirements.
- B. Contractor must not ship the product unless the containers and markings meet the Acceptable Quality Level (AQL) of the "U.S. Standards for Condition of Food Containers." Except with respect to shipments that do not meet the AQL standards, and notwithstanding Article 56 (b) of USDA-1, contractor assumes all risks and liabilities that arise with respect to the failure of the shipped product to meet contract specifications.

- C. In the case of bulk shipments by railroad car or by truck, the weight of the quantity shipped must be evidenced by a weight certificate provided by weighing facilities which are recognized by the common carriers for the settlement of claims for loss in transit at the time of inspection. If such weights are not available at the plant location, the contractor must obtain weight certificates issued by weighing facilities recognized for settlement of loss in transit claims at an intermediate point or at destination.
- D. TQSA program is a method of contractor verification and shall not relieve contractor of their responsibility to deliver a product which complies with all contractual and specification requirements.
- E. If contractor becomes TQSA non-compliant after contract is awarded and through execution of contract, the contracting officer may terminate contract for default.

12. SHIPMENT AND DELIVERY

- A. Shipment and delivery must be made in accordance with this announcement and Articles 56 and 64 of USDA-1.
- B. Title and risk of loss will pass to USDA on the date of delivery, as evidenced by signed and dated consignee's receipt, warehouse receipt, dock receipt, or other similar document acceptable to USDA.
- C. The quantity of the product delivered must be evidenced by signed and dated consignee's receipt, warehouse receipt, dock receipt, or other similar document acceptable to USDA, and such document must be retained by the contractor.
- D. Contractors are required to make **TWO** notifications for each shipment (See Article 56(c) of USDA-1):
 - (1) The State Agency, "Consign To" party shown on the Notice to Deliver (N/D), must be **FAXED** on the day of shipment.
 - (2) The receiving warehouse, "Care Of" party shown on the N/D, must be called 24 hours in advance to schedule an unloading appointment. (This is not required for rail shipments.) Contractors must notify the contracting officer in advance if deliveries will not be made by the final delivery date under the contract, in accordance with Article 67(a) of USDA-1.
- E. Consignees may request upgrading of delivery service; for example, delivery within the doors of the consignee's premises or to a specific room within a building. Contractors are alerted that such delivery terms are beyond contractual requirements. If an upgrade of delivery services is requested and agreed to, additional charges must be billed to the party requesting the service.

13. LIQUIDATED DAMAGES

A. Compensation to Contractor for Late Issuance of Notice to Deliver

Liquidated damages for delay in delivery due to late issuance of the "Notice to Deliver" (KC-269), will be payable in accordance with Article 65 of USDA-1, and will be at the rate of \$0.15 per 100 pounds (net weight) per day.

B. Compensation to USDA for Delay in Delivery

Liquidated damages for delay in delivery will be payable in accordance with Article 67 of USDA-1, and will be at the rate of \$0.15 per 100 pounds (net weight) per day.

14. INVOICES AND PAYMENT

A. Invoicing and payment will be handled in accordance with Article 70, USDA-1 except that a properly prepared invoice package must include the following supporting documents:

- (1) A signed and dated Form KC-269 (reverse side) which includes the "Contractor's Invoice Certification" evidencing the date of delivery and quantity (units) delivered in good condition, OR
- (2) A signed and dated commercial invoice evidencing the date of delivery and quantity (units) delivered in good condition which must include the following statement (either as a part of the commercial invoice or an attachment to):

"Contractor's Invoice Certification"

"I certify that this invoice presented for payment is true. This certification is executed with full knowledge of the provision of 15 U.S.C. 714m(a), which provides a fine of not to exceed \$10,000 or imprisonment of not more than five years or both, for making any statement knowing it to be false, for the purpose of influencing in any way the action of the United States Department of Agriculture, and with full knowledge of the provisions of 31 U.S.C. 3729 imposing civil liability upon any person who shall make or cause to be made a false, fictitious, or fraudulent claim against the United States."

Authorized signature

Date

- (3) Commercial bill of lading.
- (4) If the contractor does not complete a "Contractor's Invoice Certification," then proof of delivery as evidenced by one or more of the following documents will be required as a part of the invoice package:

- (a) A copy of the Bill of Lading signed and dated by the recipient.
- (b) A copy of the commercial receipt evidencing delivery signed and dated by the recipient.

Invoices must be mailed to:

Kansas City Finance Office
Financial Operations Division, Payment Certification Branch
Stop Code 8578
P.O. Box 419205
Kansas City, MO 64141-6205

- B. The Debt Collection Improvement Act of 1996 amended 31 U.S.C. 3332 to require Federal agencies to convert all Federal payments from checks to electronic fund transfers. Payments may be made directly to a financial banking institution. To receive payments electronically, Standard Form 3881, ACH Vendor/Miscellaneous Payment Enrollment Form must be completed. If you have questions or would like this form mailed to you, contact Financial Operations Division, Payment Certification Branch.
- C. If product to be delivered by the contractor falls within the quality discount table as outlined in Section 10, Commodity Specifications, a Certificate of Analysis of the analytical results must be submitted with the invoice package, and these factors must be asterisked.

15. INQUIRIES

Inquiries pertaining to USDA-1 and this announcement should be directed to:

Kansas City Commodity Office
Dairy and Domestic Operations Division
Stop Code 8718
P.O. Box 419205
Kansas City, MO 64141-6205

George W. Aldaya
Director
Kansas City Commodity Office

UNITED STATES
DEPARTMENT OF
AGRICULTURE

EFFECTIVE: January 1, 2004

KANSAS CITY
COMMODITY OFFICE
P.O. BOX 419205
KANSAS CITY, MO 64141-6205

APPENDIX 1

Representations, Certifications, and Other Statements of Offerors or Respondents for

DOMESTIC COMMODITY PROCUREMENTS

<http://www.fsa.usda.gov/daco/Announcement/Domestic/Appendix1.pdf>



APPENDIX 2

Packaging and Marking Specifications

ANNOUNCEMENT WF8

PURCHASE OF WHEAT FLOUR PRODUCTS FOR USE IN DOMESTIC PROGRAMS



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WHEAT FLOUR PRODUCTS

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**APPENDIX 2 TO ANNOUNCEMENT WF8
PURCHASE OF WHEAT FLOUR PRODUCTS
FOR USE IN DOMESTIC PROGRAMS**

Packaging and Marking Specifications

PART 1. BASIC PROVISIONS

1.1 PURPOSE

- A. This appendix outlines the packaging and marking requirements, container specifications, and procedures for the approval of containers and packaging materials used in shipments of wheat flour products under domestic food assistance programs.
- B. This appendix supersedes all previous packaging requirements and specifications outlined in handbooks, announcements, or notices.
- C. Changes to this appendix will be issued periodically in the form of amendments to the announcement. Contractors are advised to ensure that all subcontractors; e.g., container and packaging material manufacturers, are familiar with the requirements on a contract-by-contract basis.
- √.. D. Container, packaging, and marking requirements for commercial products are referenced in Part 3, Container and Packaging Requirements, Section 3.7. ..√

1.2 USDA RESPONSIBILITIES

- A. The Deputy Administrator, Commodity Operations (DACO), USDA-FSA, Washington, DC, is responsible for approving the use of all containers and packaging materials.
- B. The contractor is responsible for assurance that product and packaging meet specifications in this appendix.
- C. The Kansas City Commodity Office (KCCO) is responsible for accepting or rejecting commodities, containers, and packaging materials on a contract-by-contract basis.

1.3 APPROVAL OF ALTERNATIVE PACKAGING

- A. To request approval of alternative container or packaging material, commodity suppliers or package manufacturers must submit a written request to DACO, including the construction specification and any supporting evidence of performance such as:
 - (1) Laboratory test data.
 - (2) Reports of field testing.
 - (3) History of successful use in commercial channels.
 - (4) Environmental impact.

- B. The supporting evidence must show that the proposed alternative container or packaging material will perform as well as the container(s) or packaging material(s) currently specified and authorized for use.
- C. The proposed alternative container or packaging material must have an environmental impact equal to or less than the container(s) or packaging material(s) currently specified and authorized for use. DACO will evaluate the total life cycle of the proposed alternative container or packaging material and will consider the environmental impact of each stage from manufacture, through its use, to waste management (reuse, recycle, or disposal).
- D. In response to requests, DACO will do one or more of the following:
 - (1) Request that samples of the container or packaging material be sent for evaluation to a package testing laboratory designated by DACO.
 - (2) Require test shipments of filled containers.
 - (3) Deny the use of the container or packaging material.
 - (4) Authorize the use of the container or packaging material, in writing, based on the information submitted, environmental impact evaluation, and/or completion of successful testing. The written authorization must be retained in contractor's records and made available to Total Quality Systems Audit (TQSA) auditors or KCCO contracting officers upon request.

1.4 INQUIRIES

Inquiries concerning these specifications or the approval of alternative containers should be directed to:

USDA/FSA/DACO/PDD
Contract Management Branch
STOP 0551
1400 Independence Avenue SW
Washington, DC 20250-0551
ATTN: Packaging

1.5 LIABILITY

In accordance with Article 60 of USDA-1, USDA's contractor will be liable if containers or packaging materials do not meet contract requirements.

1.6 INQUIRIES FOR FEDERAL SPECIFICATIONS AND STANDARDS

For copies of referenced Federal specifications and standards contact:

GSA Federal Supply Service Bureau
Specifications Section (3FPB-W)
470 East L'Enfant Plaza SW, Suite 8100
Washington, DC 20407
Phone: (202) 619-8925

PART 2. GENERAL REQUIREMENTS

2.1 CONTAINERS AND MATERIALS

- A. Unless otherwise specified, all containers and packaging materials must be:
- (1) Constructed as specified in this appendix and any referenced specifications, or as authorized in writing by DACO.
 - (2) New and made of components and by processes which will not impart an odor, flavor, color, or other objectionable characteristic to the product being packaged.
 - (3) Constructed to meet the requirements of the Food and Drug Administration (FDA) for safe contact with the packaged product.
 - (4) Constructed from the maximum amount of recycled materials practicable without jeopardizing performance or food safety.
- B. All containers and packaging materials must be manufactured and assembled in the United States. The components that make up the fabricating materials of the containers and packaging materials must be of U.S. origin to the extent that they are commercially available. Questions concerning the availability of a material should be directed to:
- USDA/FSA/DACO/PDD
Contract Management Branch
STOP 0551
1400 Independence Avenue SW
Washington, DC 20250-0551
ATTN: Packaging
- C. The contractor must maintain records to verify that during the contract delivery period, at the point of packaging, the containers and packaging materials were in compliance with paragraph 2.1.B. See Article 76 of USDA-1.
- D. Filled containers must be safe for individuals coming in contact with them during handling, stacking, and storage operations.
- E. The weight capacity of a container; e.g., 5-pound bag, is defined as a container designed to hold 5 pounds of product.

2.2 CERTIFICATION OF COMPLIANCE

- A. A Certification of Compliance (C.O.C.) must be provided by the container or packaging material manufacturer for each contract.
- B. The C.O.C. must state that all containers or packaging materials meet the requirements of this appendix.

- C. The TQSA auditor will determine whether the contractor has obtained a C.O.C. from the appropriate container for packaging material manufacturer.
- D. The C.O.C. must be either printed on each individual container or provided in writing for review by the TQSA auditor. When printed on the container, the C.O.C. must be as small as possible, yet legible.
- E. The C.O.C. must read:

"THIS CONTAINER IS CONSTRUCTED IN COMPLIANCE WITH DACO PACKAGING REQUIREMENTS"

or

"THIS PACKAGING MATERIAL IS CONSTRUCTED IN COMPLIANCE WITH DACO PACKAGING REQUIREMENTS"
- F. The C.O.C. may be printed in either upper or lower case lettering.

PART 3. CONTAINER AND PACKAGING REQUIREMENTS

3.1 5-POUND AND 10-POUND PAPER BAGS

- A. 5 pounds of product must be packed in bags constructed of 60-pound basis weight natural kraft or extensible paper.
- B. 10 pounds of product must be packed in bags constructed of 70-pound basis weight natural kraft or extensible paper.
- C. The side seam of each bag must be adhered with a moisture-resistant adhesive. The finished seam must be capable of withstanding immersion in water at 73.5°F, plus or minus 5°F, for a period of not less than 6 hours without the glued seam separating voluntarily. If the seam is separated manually after the immersion period, the paper at the seam must show evidence of fiber tear.
- D. The bag closures must be secured to prevent the product from leaking out of the bags during distribution. Closure by means of gummed tape is not acceptable.

3.2 25-POUND PAPER BAGS

25 pounds of product must be packed in bags constructed of a minimum of 3 walls of natural kraft paper having a minimum combined basis weight of 150 pounds. The bag closures must be secured to prevent the product from leaking out of the bags during distribution.

3.3 2/25-POUND PAPER BAGS

25 pounds of product must be packed in bags constructed of a minimum of 1 wall of natural kraft paper or extensible kraft paper having a minimum combined basis weight of 95 pounds. The bags must be Style Delta-Seal. The bag closures must be secured to prevent the product from leaking out of the bags during distribution. Balers, as specified in paragraph 3.5, must be used to unitize 2/25-pound bags.

3.4 50-POUND AND 100-POUND PAPER BAGS

50 or 100 pounds of product must be packed in bags of a type normally used in commercial channels and constructed in compliance with the applicable carrier rules and regulations. The bag closures must be secured to prevent the product from leaking out of the bags during distribution.

3.5 BALERS

- A. Paper or plastic balers must be used for 8/5-pound, 4/10-pound, and 2/25-pound bags. Balers must provide a compact, solid, and securely-held unit to prevent shifting of the bags within the baler during handling, stacking, and shipment.
- B. Plastic balers may have holes in the seal area only. These holes are not acceptable if they allow the bags to become loose or fall from the baler.
- C. Markings are not required on the plastic balers.

3.6 UNITIZATION REQUIREMENT

Unless otherwise specified by USDA, all shipments of packaged products must be unitized (palletized and stretchwrapped) as follows:

- A. Pallets must be:
 - (1) Constructed to facilitate the safe handling, stacking, and transportation of the packaged product, as a unit, without loss or damage.
 - (2) 48 x 40 inches, four-way or partial four-way, and reversible or nonreversible flush stringer.
 - (3) Suitable for use in the shipment of food products.
- B. Plastic stretchwrap must be:
 - (1) Constructed of a plastic film which is to be stretched a minimum of 50 percent beyond its original length when stretched around the pallet load.
 - (2) Applied as tightly as possible around all tiers of the palletized shipping containers. The shipping containers must be held firmly in place by the stretchwrap.
- C. Pallet loads must be:
 - (1) Stacked in such a way as to minimize the amount that shipping containers overhang the edges of pallets. (While shipping containers may overhang the edges of pallets, contractors are reminded that they are responsible for the safe shipment and delivery of the product.)
 - (2) Blocked and braced or otherwise loaded into the conveyance in a manner that prevents shifting during transit.

√..3.7 COMMERCIAL PACKAGING AND MARKING REQUIREMENTS

- A. In accordance with Article 60 of USDA-1, USDA's contractor will be liable if containers or packaging material do not meet contract requirements.
- B. Container and packaging requirements are those used in the current commercial shipping practices and must comply with:
 - (1) Domestic Origin of containers and packaging materials in Part 2, Section 2.1, B and C of this appendix.
 - (2) Unitization requirement in Part 3, Section 3.6 of this appendix.
- C. The marking and labeling for commercial products must be preserved, packaged, and labeled in accordance with good commercial practices. ..√

- √..
- D. At contractor's option, a statement such as "**NOT FOR RETAIL SALE**" may be printed on the principal display panel of the food label.
 - E. The manufacturer's lot code/lot identification number must be shown on the commercial bill of lading.
 - F. Shipping containers must be marked to show the maximum safe stacking height. It is the responsibility of the contractor in cooperation with the shipping container manufacturers to determine the safe stacking height. √..

PART 4. MARKING REQUIREMENTS

4.1 GENERAL REQUIREMENTS

- A. Bags and paper balers must be plainly marked in accordance with the enclosed exhibits. All markings must be of sufficient size to stand out prominently. The markings must be arranged substantially as shown in the following exhibits and must be in direct proportion to the available printing surface. No markings are required on plastic balers.
- B. All primary containers must contain the nutritional information of the product in accordance with applicable FDA nutritional labeling regulations.

4.2 5- AND 10-POUND BAGS OF ALL-PURPOSE, BREAD, AND WHOLE-WHEAT FLOUR

- A. The base art must be in black ink. The overlays must be printed the color as identified in the Pantone Matching System(PMS):
 - (1) All-purpose flour: red ink similar to Pantone 185 U 2X.
 - (2) Bread flour: red ink similar to Pantone Red 032 U.
 - (3) Whole-wheat flour: orange ink similar to Pantone Orange 021 U.
- B. The markings in the enclosed Exhibits A through D illustrate base art only. In addition, the applicable nutritional information must be printed in the space provided.

4.3 VENDOR CODE

A vendor code, furnished by KCCO, must appear on all primary containers, corrugated fiberboard shipping containers, and paper balers. The vendor code identifies the vendor but does not always identify the plant of origin. In addition to the vendor code, vendors have the option of printing the plant code on all containers.

4.4 MONTH/YEAR OF PACK

- A. The month/year of pack must appear on all primary containers having a net weight greater than 10 pounds and must appear on all primary containers, regardless of net weight, when transparent plastic balers are utilized.
- B. The month/year of pack must appear on all corrugated fiberboard shipping containers and paper balers.
- C. The month/year of pack must be the month/year of shipment as required under the contract.
- D. A date fill code may be applied in addition to, but not in lieu of, the month/year of pack.

4.5 LOT CODE

A lot code unique to each lot offered for inspection must be legibly marked on all primary containers, corrugated fiberboard shipping containers, and paper balers. Commodity suppliers may use any type of lot coding system provided a unique code is used to identify each lot offered for inspection under a USDA contract. Commodity suppliers must provide the TQSA auditor or contracting officer with an explanation of the lot coding system utilized.

4.6 NUTRITIONAL INFORMATION

Nutritional information must be applied to all primary containers in accordance with the nutrition labeling regulations of the Food and Drug Administration (FDA) as specified in 21 CFR Part 101.

4.7 SAFE STACKING INSTRUCTIONS

Corrugated fiberboard shipping containers must be marked to show the maximum safe stacking height. This should be expressed as follows: "Do not stack above ___ tiers per pallet, ___ pallets high." It is the responsibility of the contractor in cooperation with the shipping container manufacturers to determine the safe stacking height.

4.8 CARRIER REGULATIONS

Containers may be marked with a certification or stamp to indicate compliance with the applicable freight classification or other carrier shipping requirements.

4.9 UNIVERSAL PRODUCT CODE

- A. A Universal Product Code (UPC) and symbol must appear on each primary package, and a UPC shipping container code called Interleaved 2 of 5 (I 2/5) must appear on each shipping container as specified below. In accordance with the UPC guidelines published by the Uniform Code Council, Incorporated, a 12-digit UPC (code and symbol) must appear on each primary package and a 14-digit I 2/5 bar code must appear on each shipping container. For contrast in scanning, a white patch or block must be used as background for bar codes applied directly to metal containers. A high degree of contrast is required for bar codes applied directly to plastic containers. The UPC guidelines describe the requirements for the proper placement, printing, readability, and scanability for bar coding.

- B. The format and code to be used is as follows:

Commodity	Pack Size	Primary Container Code	Shipping Container Code
All Purpose Flour	5-LB.	7 15001 02170 0	1 07 15001 02170 7
All Purpose Flour	10-LB.	7 15001 02180 9	1 07 15001 02180 6
Bread Flour	10-LB.	7 15001 02230 1	1 07 15001 02230 8
Whole Wheat Flour	10-LB.	7 15001 02350 6	1 07 15001 02350 3

- C. The complete code including the check digit (the last digit of the applicable UPC code) must be printed in machine-readable and human-readable form. The start and stop indicators must be included in the bar code symbols. The UPC system is a commonly used method of bar coding merchandise in commercial channels. Package manufacturers, printers, and film master suppliers are familiar with this symbology. USDA has acquired a unique manufacturer's identification number for this application.
- D. Further information concerning UPC codes and symbols may be obtained by contacting the:

Uniform Code Council, Inc. (UCC)
8163 Old Yankee Road, Suite J
Dayton, OH 45458

√.. Phone (937) 435-3870 ..√

Contractors need not join the UCC.

4.10 KOSHER CERTIFICATION

"Kosher Only" products will be identified in the invitation. Offerors must not bid on these products unless they are properly certified to produce Kosher products. If an offeror bids on products identified as "Kosher Only," they shall provide a letter to the consignee certifying compliance with applicable Kosher dietary laws.

4.11 RECYCLE SYMBOLS

- A. The contractor must place the recycle symbol and the words "PLEASE RECYCLE" somewhere on the surface of each primary and shipping container which is widely recycled. By "widely recycled," it is meant recycled in most communities. The words "PLEASE RECYCLE" are to be placed under the recycle symbol. The following USDA packaging materials are widely recycled and should be marked with the symbol and statement in accordance with Exhibit I:

- (1) Corrugated fiberboard (cardboard) boxes
- (2) Steel (tin) cans

- (3) High density polyethylene (e.g., vegetable oil and liquid shortening bottles)
- B. Packaging materials which are not required under the contract to be printed (e.g., certain plastic pouches, bags, and stretch films) need not be marked even though they can be recycled in many communities.

4.12 CERTIFICATION OF COMPLIANCE

A C.O.C. may be printed on each individual container. When printed on the container, the C.O.C. must be applied in accordance with paragraph 2.2 of this appendix.

4.13 OTHER MARKINGS

- A. The contractor's company name and/or the container manufacturer's name may be printed on each container as small as possible, yet legibly.
- B. On exhibits where U.S. RDA Percentages are required, it is acceptable for the contractor to place an asterisk beside the nutrient(s) and to footnote on the panel
"* content less than 2% U.S. RDA of these nutrients."
- C. No markings other than those permitted under this appendix shall appear on containers unless required or approved by USDA.

4.14 CONTAINERS WITH INCORRECT MARKINGS

- A. Containers displaying incorrect markings may be used provided that the incorrect markings are obliterated and correct markings are applied in a permanent manner.
- B. The contractor must take necessary action, in accordance with USDA-1, Article 62, to prevent the appearance in commercial or other channels of containers and container materials, bearing markings required under the contract, including those held by the contractor or others; e.g., overruns.

ALL-PURPOSE (Bleached)

MARKING REQUIREMENTS FOR 5- AND 10-LB. PAPER BAGS

FRONT PANEL

ENRICHED
ALL-PURPOSE
FLOUR
BLEACHED



DISTRIBUTED BY USDA IN COOPERATION
WITH STATE AND LOCAL OR TRIBAL GOVERNMENTS
FOR DOMESTIC FOOD ASSISTANCE PROGRAMS

NOT TO BE SOLD OR EXCHANGED

NET WEIGHT _____ 1/

1/ Insert 5- or 10-lbs., as applicable.

SEE EXHIBITS A-1 AND A-2 FOR CONTINUATION OF MARKING REQUIREMENTS FOR 5- AND 10-LB. BAGS OF ALL-PURPOSE FLOUR (Bleached).

ALL-PURPOSE (Bleached)

CONTINUATION OF MARKING REQUIREMENTS FOR 5- AND 10-LB. PAPER BAGS

SIDE PANEL

Insert nutritional information in accordance with the nutrition labeling regulations of the Food and Drug Administration (FDA) as specified in 21 CFR Part 101.

Use All-Purpose Flour for all types of baked products including yeast bread and rolls, quick breads, cakes, cookies, and pastry.

NOTE: USE UNSIFTED FLOUR IN THESE RECIPES

After opening, keep unused flour in tightly covered containers. Store in a cool, dry place.



SEE EXHIBITS A AND A-2 FOR CONTINUATION OF MARKING REQUIREMENTS FOR 5- AND 10-LB. BAGS OF ALL-PURPOSE FLOUR (Bleached).

SIDE PANEL

CHOCOLATE ICING

Use recipe for Confectioners Sugar Icing. Mix in 1/4 cup cocoa before adding the sugar. Only about 2 cups sugar is needed.

CONFECTIONERS SUGAR ICING

Mix all ingredients except sugar.
Mix in 1 cup of the sugar. Beat well.
Mix in rest of sugar, as needed, to make icing that will spread well and stay on cake.
Put on cooled cake.
Makes about 1 1/2 cups icing.

1/3 cup margarine or butter
1/4 cup fluid milk
1/4 teaspoon salt
1 teaspoon vanilla
About 2 1/2 cups confectioners sugar

ALL-PURPOSE (Bleached)
CONTINUATION OF MARKING REQUIREMENTS FOR 5- AND 10-LB. PAPER BAGS

BACK PANEL

TO MEASURE FLOUR



①

Stir flour lightly with a fork.

②



Spoon flour lightly into a cup until high. Do not use the cup as a scoop, or shake or tap full cup.

③



Level off top of full cup with straight edge of knife.

**TO MAKE SELF-RISING FLOUR
(ONE POUND)**

4 cups flour
 2 teaspoons salt
 2 tablespoons double-acting baking powder

Mix all ingredients well. Store in tightly covered can or jar and use soon. Use in any recipe calling for self-rising flour.

DROP BISCUITS

2 cups flour
 1 tablespoon baking powder
 1 teaspoon salt
 1/3 cup fat (shortening)
 3/4 cup fluid milk

Mix flour, baking powder, and salt.
 Mix in fat with a fork or two knives until crumbly.
 Add milk. Mix enough to wet dry ingredients.
 Drop dough from a tablespoon on greased baking pan.
 Bake at 450°F (very hot oven) 10 to 12 minutes until lightly browned.
Makes 12 biscuits.

PANCAKES

2 cups flour
 4 teaspoons baking powder
 1 teaspoon salt
 2 tablespoons sugar
 1 egg
 1-1/2 cups fluid milk
 1/3 cup melted fat or oil

Mix flour, baking powder, salt, and sugar in a large bowl. Set aside.
 Beat eggs and add milk. Add fat or oil. Add to flour mixture and stir just until mixed, leaving batter lumpy.
 Cook pancakes on heated, greased fry pan until covered with bubbles.
 Turn pancakes and brown the other side.
Makes 12 medium-size pancakes.

YELLOW CAKE

2 cups flour
 1 tablespoon baking powder
 1 teaspoon salt
 1/2 cup margarine, softened
 1-1/4 cups sugar
 2 eggs
 3/4 cup fluid milk
 1 teaspoon vanilla

Mix the flour, baking powder, and salt. Set aside.
 Add sugar slowly to fat in a large bowl, beating well (300 times).
 Beat in one egg until smooth. Add other egg and beat well (300 times).
 Add half the flour mixture, half the milk, and the vanilla. Mix (50 times).
 Add rest of flour mixture and milk. Mix until smooth (200 times).
 Fill a greased, floured baking pan or 2 layer pans no more than half full.
 Bake at 375°F (moderate oven) 25 to 35 minutes until cake springs back when lightly touched near center.

CHOCOLATE CAKE

1-1/2 cups flour
 1/2 cup cocoa
 2 teaspoons baking powder
 1/4 teaspoon baking soda
 1 teaspoon salt
 1/2 cup softened fat
 1-1/4 cups sugar
 2 eggs
 1 teaspoon vanilla
 3/4 cup fluid milk

Mix flour, cocoa, baking powder, baking soda, and salt. Set aside.
 Beat fat and sugar in a large bowl until smooth. Add eggs and vanilla.
 Beat well.
 Add half the flour mixture and half the milk. Mix well.
 Mix in rest of flour mixture and milk until smooth.
 Fill a greased floured baking pan or 2 layer pans no more than half full.
 Bake at 375°F (moderate oven) 25 to 35 minutes until cake springs back when lightly touched near center.

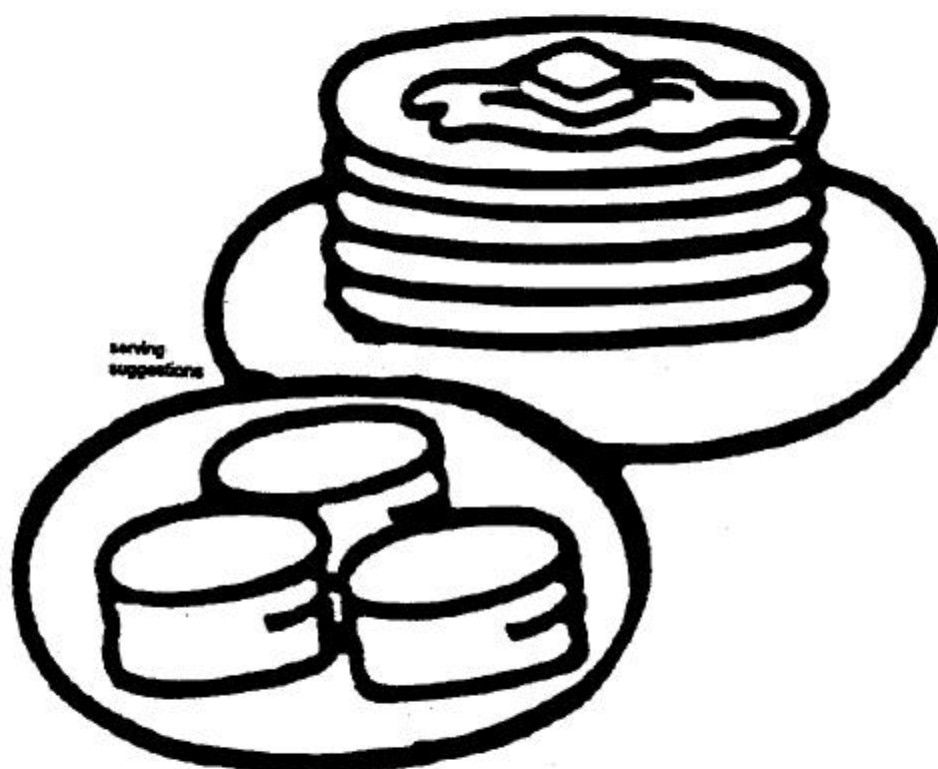
**SEE EXHIBITS A AND A-1 FOR CONTINUATION OF MARKING REQUIREMENTS
 FOR 5- AND 10-LB. BAGS OF ALL-PURPOSE FLOUR (Bleached).**

ALL-PURPOSE (Bleached)

MARKING REQUIREMENTS FOR 10-LB. PAPER BAGS

FRONT PANEL

ENRICHED
ALL-PURPOSE
FLOUR
UNBLEACHED



DISTRIBUTED BY USDA IN COOPERATION
WITH STATE AND LOCAL OR TRIBAL GOVERNMENTS
FOR DOMESTIC FOOD ASSISTANCE PROGRAMS

NOT TO BE SOLD OR EXCHANGED

NET WEIGHT -- 10 POUNDS

SEE EXHIBITS B-1 AND B-2 FOR CONTINUATION OF MARKING REQUIREMENTS FOR
10-LB. BAGS OF ALL-PURPOSE FLOUR (Unbleached).

ALL-PURPOSE (Unbleached)

CONTINUATION OF MARKING REQUIREMENTS FOR 10-LB. PAPER BAGS

SIDE PANEL

Insert nutritional information in accordance with the nutrition labeling regulations of the Food and Drug Administration (FDA) as specified in 21 CFR Part 101.

Unbleached flour is not recommended for use in cake baking.

NOTE: USE UNSIFTED FLOUR IN THESE RECIPES

After opening, keep unused flour in tightly covered containers.
Store in a cool, dry place.



SEE EXHIBITS B AND B-2 FOR CONTINUATION OF MARKING REQUIREMENTS FOR 10-LB. BAGS OF ALL-PURPOSE FLOUR (Unbleached).

ALL-PURPOSE (Unbleached)
CONTINUATION OF MARKING REQUIREMENTS FOR 10-LB. PAPER BAGS

BACK PANEL

TO MEASURE FLOUR



①

Stir flour lightly with a fork.

②



Spoon flour lightly into a cup until high. Do not use the cup as a scoop, or shake or tap full cup.

③



Level off top of full cup with straight edge of knife.

**TO MAKE SELF-RISING FLOUR
 (ONE POUND)**

4 cups flour
 2 teaspoons salt
 2 tablespoons double-acting baking powder

Mix all ingredients well. Store in tightly covered can or jar and use soon. Use in any recipe calling for self-rising flour.

DROP BISCUITS

2 cups flour
 1 tablespoon baking powder
 1 teaspoon salt
 1/3 cup fat (shortening)
 3/4 cup fluid milk

Mix flour, baking powder, and salt.
 Mix in fat with a fork or two knives until crumbly.
 Add milk. Mix enough to wet dry ingredients.
 Drop dough from a tablespoon on greased baking pan.
 Bake at 450°F (very hot oven) 10 to 12 minutes until lightly browned.

Makes 12 biscuits.

PANCAKES

2 cups flour
 4 teaspoons baking powder
 1 teaspoon salt
 2 tablespoons sugar
 1 egg
 1-1/2 cups fluid milk
 1/3 cup melted fat or oil

Mix flour, baking powder, salt, and sugar in a large bowl. Set aside.
 Beat egg and add milk. Add fat or oil. Add to flour mixture and stir just until mixed, leaving batter lumpy.
 Cook pancakes on heated, greased fry pan until covered with bubbles.
 Turn pancakes and brown the other side.

Makes 12 medium-size pancakes.

SEE EXHIBITS B AND B-1 FOR CONTINUATION OF MARKING REQUIREMENTS FOR 10-LB. BAGS OF ALL-PURPOSE FLOUR (Unbleached).

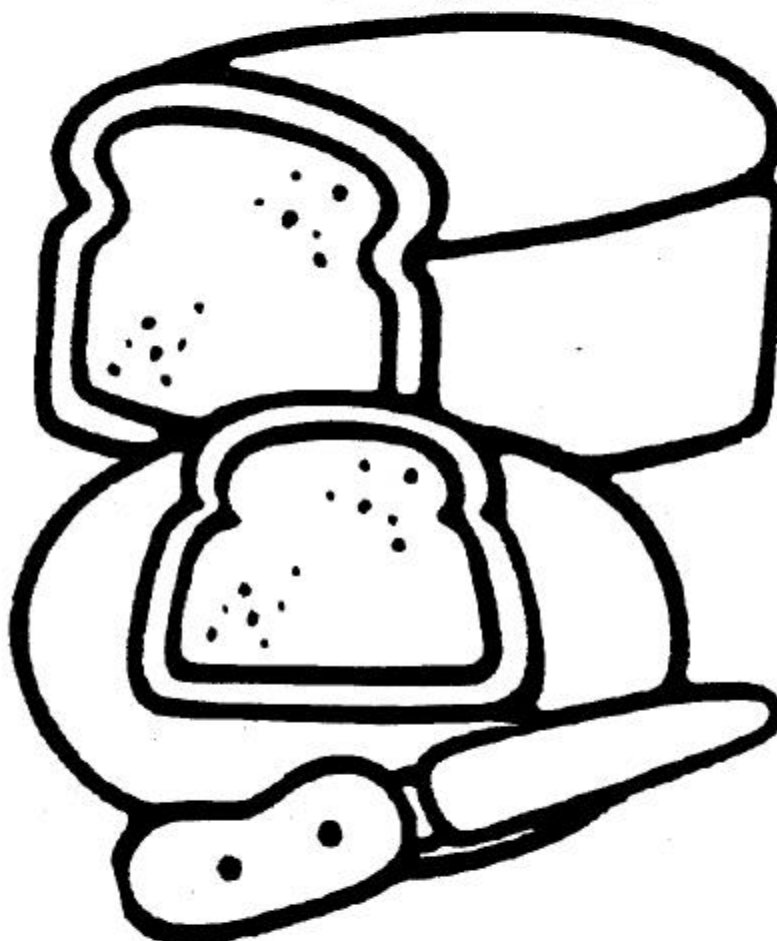
BREAD FLOUR (Bleached or Unbleached)
MARKING REQUIREMENTS FOR 5- AND 10-LB. PAPER BAGS

FRONT PANEL

ENRICHED
BREAD FLOUR

1/

serving
suggestion



DISTRIBUTED BY USDA IN COOPERATION
WITH STATE AND LOCAL OR TRIBAL GOVERNMENTS
FOR DOMESTIC FOOD ASSISTANCE PROGRAMS

NOT TO BE SOLD OR EXCHANGED

NET WEIGHT _____ 2/

- 1/ Insert "BLEACHED" or "UNBLEACHED" as applicable.
2/ Insert 5- or 10-lbs. as applicable.

SEE EXHIBIT C-1 FOR CONTINUATION OF MARKING REQUIREMENTS FOR 5- AND 10-LB.
BAGS OF BREAD FLOUR (Bleached and Unbleached).

BREAD FLOUR (Bleached and Unbleached)

CONTINUATION OF MARKING REQUIREMENTS FOR 5- AND 10-LB. PAPER BAGS

SIDE PANEL

Insert nutritional information in accordance with the nutrition labeling regulations of the Food and Drug Administration (FDA) as specified in 21 CFR Part 101.



TO MEASURE FLOUR



Stir flour lightly with a fork.



Spoon flour lightly into a cup until high. Do not use the cup as a scoop, or shake or tap full cup.



Level off top of full cup with straight edge of knife.

BACK PANEL

Use Bread Flour for making yeast breads and rolls.

NOTE: Use unsifted flour in these recipes. After opening, keep unused Flour in tightly covered containers. Store in a cool, dry place.

YEAST BREAD

About 6 cups flour
1/4 cup sugar
1 tablespoon salt
1 package active dry yeast
1 cup water
1 cup fluid milk
1/4 cup shortening

Mix 3 cups of the flour with the sugar, salt and yeast in a large bowl.

Heat water, milk, and shortening in a pan until just warm.

Stir milk mixture into the flour mixture. Beat at least 300 times.

Stir in more flour a little at a time until dough is soft and leaves sides of bowl.

Knead dough about 300 times or about 10 minutes (see "How to Knead").

Put dough in a greased bowl. Turn so all the dough will be greased. Cover.

Let rise in warm place until double in size, about 1 hour.

Punch dough down in bowl to remove air bubbles. Let stand 15 minutes.

Shape dough into 2 loaves and put in greased loaf pan. Cover loosely with greased wax paper.

Let rise in warm place until loaves double in size, about 1 hour.

Bake at 400°F (hot oven) about 30 minutes until bread is well browned and sounds hollow when tapped with finger.

Remove from pans and cool on rack.

Makes 2 loaves

HOW TO KNEAD: Put a little flour on a smooth surface and on hands. Put dough on surface. Fold far side of dough toward you. Then with heels of hands push down into dough and away from you with a rolling motion. Fold over and push down 2 or 3 times and turn slightly. Use a little flour when needed to keep dough from sticking. Continue kneading and turning about 300 times or 10 minutes until dough is no longer sticky and springs back when lightly pressed with finger.

YEAST ROLLS

3-3/4 TO 4-1/4 cups flour
1/4 cup sugar
1 teaspoon salt
1 package active dry yeast
1 cup fluid milk
1/4 cup shortening
1 egg

Mix 2 cups of the flour with the sugar, salt and yeast in a large bowl.

Heat milk and shortening in a pan until just warm.

Stir milk mixture into the flour mixture.

Beat 100 times.

Add egg. Beat 200 times.

Stir in more flour a little at a time until dough is soft and leaves sides of bowl.

Knead dough about 300 times or about 10 minutes (see "How to knead").

Put dough in a greased bowl.

Turn so all the dough will be greased. Cover.

Let rise in warm place until double in size, about 1 hour.

Punch dough down in bowl to remove air bubbles. Divide

dough into 24 pieces. Shape each piece into a smooth ball.

Place on greased baking pans 1-inch apart. Cover with greased

wax paper. Let rise in warm place until rolls double in size, about 45 minutes.

Bake at 400°F (hot oven) about 15 minutes until lightly browned.

Remove from pan immediately.

Makes 24 rolls.



KNEAD:
Fold-Push-Turn

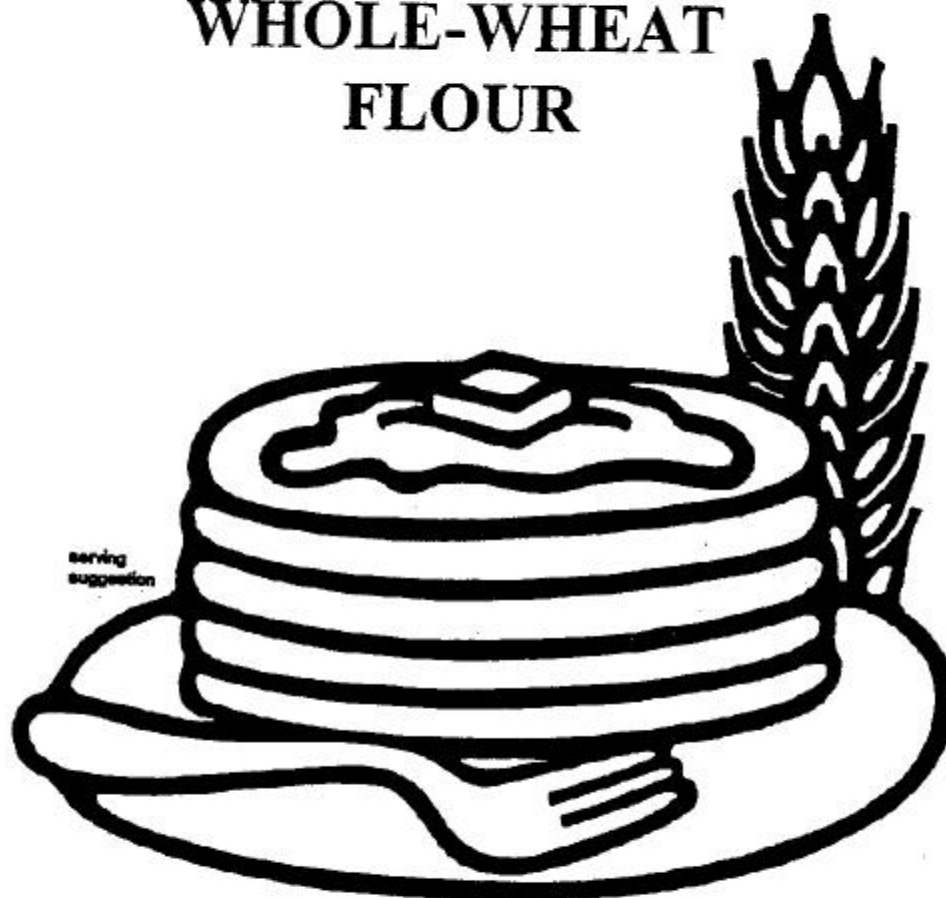
SEE EXHIBIT C FOR MARKING REQUIREMENTS FOR 5- AND 10-LB. BAGS OF BREAD FLOUR (BLEACHED AND UNBLEACHED).

WHOLE-WHEAT FLOUR

MARKING REQUIREMENTS FOR 5- AND 10-LB. PAPER BAGS

FRONT PANEL

WHOLE-WHEAT
FLOUR



DISTRIBUTED BY USDA IN COOPERATION
WITH STATE AND LOCAL OR TRIBAL GOVERNMENTS
FOR DOMESTIC FOOD ASSISTANCE PROGRAMS

NOT TO BE SOLD OR EXCHANGED

NET WEIGHT - _____ 1/

1/ Insert 5- or 10-lbs. as applicable.

SEE EXHIBITS D-1 AND D-2 FOR CONTINUATION OF MARKING REQUIREMENTS FOR
5- AND 10-LB. BAGS OF WHOLE-WHEAT FLOUR (Bleached).

WHOLE-WHEAT FLOUR
CONTINUATION OF MARKING REQUIREMENTS FOR 5- AND 10-LB. PAPER BAGS

SIDE PANEL

Insert nutritional information in accordance with the nutrition labeling regulations of the Food and Drug Administration (FDA) as specified in 21 CFR Part 101.

WHOLE-WHEAT BISCUITS

2 cups whole-wheat flour	1/3 cup softened fat
1 tablespoon baking powder	3/4 cup fluid milk
1 teaspoon salt	

Mix flour, baking powder, and salt in a large bowl.
 Add fat and mix well with a fork. Mix in milk.
 Put a little flour on smooth surface and on hands. Put dough on surface, knead about 10 times.
 To Knead: (1) Gently press the dough away from you and back with palms of hands; (2) Turn dough slightly around. Pat or roll out dough to 1/2 to 3/4-inch thickness.
 Cut with a floured biscuit cutter or cut into squares with a knife.
 Place on ungreased baking pan.
 Bake at 450°F (very hot oven) about 15 minutes.
Makes about 12 biscuits.



KNEAD:

Push - Turn

Use Whole-Wheat Flour for making yeast bread, rolls, and quick breads.

Store in a cool, dry place. Use within 60 days or refrigerate.
 After opening, keep unused flour in tightly covered containers.

SEE EXHIBITS D AND D-2 FOR CONTINUATION OF MARKING REQUIREMENTS FOR 5- AND 10-LB. BAGS OF WHOLE-WHEAT FLOUR.

WHOLE-WHEAT FLOUR

CONTINUATION OF MARKING REQUIREMENTS FOR 5- AND 10-LB. PAPER BAGS

BACK PANEL

WHOLE-WHEAT PANCAKES

1 egg
1-1/2 cups fluid milk
2 tablespoons melted fat or oil
2 cups whole-wheat flour
4 teaspoons baking powder
1 teaspoon salt
2 tablespoons sugar

Beat egg in a large bowl. Add milk and fat or oil.
Mix flour, baking powder, salt and sugar and add to egg mixture.
Stir just enough to mix. Pour spoonfuls of batter onto heated greased fry pan.
Cook pancakes until top is covered with bubbles.
Turn pancakes and brown the other side.
Makes about 15 pancakes.

NOTE: This makes a thick pancake. Add more milk if a thinner pancake is desired.

WHOLE-WHEAT PEANUT BUTTER BREAD

2 cups whole-wheat flour
4 teaspoons baking powder
1 teaspoon salt
1/3 cup sugar
1 cup peanut butter
1-1/2 cups fluid milk
2 eggs

Mix flour, baking powder, salt and sugar in a large bowl.
Add peanut butter and mix with a fork until mixture looks like cornmeal.
Add milk and eggs and stir just until mixed. Pour into greased loaf pan.
Bake at 350°F (moderate oven) for 50 minutes, until browned.

WHOLE-WHEAT YEAST BREAD

3 cups whole-wheat flour
2 cups all-purpose flour
2 tablespoons sugar
2 teaspoons salt
2 packages active dry yeast
1/2 cup water
1-1/2 cups fluid milk
1/4 cup molasses
1/4 cup fat (margarine or butter)

In a large bowl, thoroughly mix 2 cups whole-wheat flour and 1 cup all-purpose flour, sugar, salt and yeast.
Combine water, milk, molasses and fat in a pan. Heat over low heat until warm (fat does not need to melt).
Add the water mixture to the flour mixture a little at a time. When mixed in, beat 300 times.
Add rest of whole-wheat flour and beat 300 times.
Add rest of all-purpose flour and beat until dough leaves sides of bowl. Dough will be slightly sticky.
Put a little flour on a smooth surface and on hands. Put dough on surface and knead.
TO KNEAD: (1) Firmly press the dough away from you with palms of hands, first pushing it and then pulling it back toward you; (2) Turn dough slightly around. Keep kneading, by repeating these two steps for 10 minutes, until dough is smooth.
Shape dough into a ball and put in greased bowl. Turn dough over to grease top.
Cover and let rise in warm place until doubled in size, about 1 hour.
Punch dough down. Let stand 15 minutes.
Divide dough in half. Shape each half into a loaf. Put each loaf in a well-greased pan.
Cover: let rise in warm place until doubled in size, about 1 hour.
Bake at 400°F (hot oven) about 30 minutes or until bread is browned and sounds hollow when tapped with finger.
Remove bread from pans at once and cool.



SEE EXHIBITS D AND D-1 FOR CONTINUATION OF MARKING REQUIREMENTS FOR 5- AND 10-LB. BAGS OF WHOLE-WHEAT FLOUR.

**ALL-PURPOSE, BREAD AND WHOLE-WHEAT FLOUR
MARKING REQUIREMENTS FOR 40-LB. PAPER BALERS**

FRONT PANEL

SIDE PANELS

(TO BE PRINTED ALONG THE LENGTH OF THE BALER)

1/ _____

ENRICHED, 2/ _____

STORE IN A COOL DRY PLACE

ENRICHED, 2/ _____

DISTRIBUTED BY USDA

USE NO HOOKS

IN COOPERATION WITH STATE AND LOCAL

OR TRIBAL GOVERNMENTS FOR

DOMESTIC FOOD ASSISTANCE PROGRAMS

NOT TO BE SOLD OR EXCHANGED

(NUMBER AND SIZE OF PACKAGES) 3/ NET WEIGHT- 40 LBS.

(MONTH/YEAR) 4/ _____

The USDA symbol, Exhibit H, is to be placed on the front panel or on the back panel. All markings shall be of sufficient size to stand out prominently. The markings shall be arranged substantially as shown in this exhibit, and shall be in direct proportion to the available printing surface.

NOTE: ALL LETTERING SHALL BE AS FOLLOWS: ALL-PURPOSE (RED); BREAD (BLUE); WHOLE-WHEAT (BLACK).

- 1/ Insert commodity name. (All-Purpose, Bread, or Whole-Wheat Flour).
- 2/ Insert "BLEACHED" or "UNBLEACHED," as applicable.
- 3/ Insert 8/5-lb. or 4/10-lb., as applicable.
- 4/ The month and year of pack shall be the contract shipment month and may be placed on the front panel or the side panel.

The name, package size, and net weight of the product may also be placed at the bottom of the baler; but only the commodity name and type is allowed on side panels. Side panel markings should be easily read when balers are stacked. If transparent polyethylene shipping balers are used, no baler markings need be applied. However, the month and year of contract shipment month must appear on each inner bag.

EXHIBIT E

**ALL-PURPOSE BREAD FLOUR
MARKINGS REQUIRED FOR 25-, 50-, AND 100-LB. PAPER BAGS**

FRONT PANEL

BACK PANEL

SIDE PANEL

1/ _____

ENRICHED, 2/ _____

DISTRIBUTED BY USDA

IN COOPERATION WITH STATE AND LOCAL

OR TRIBAL GOVERNMENTS FOR

DOMESTIC FOOD ASSISTANCE PROGRAMS

NOT TO BE SOLD OR EXCHANGED

NET WEIGHT 3/ _____

(MONTH/YEAR) 4/ _____

USE NO HOOKS

(TO BE PRINTED ALONG THE LENGTH
OF THE BAG)

1/ _____

ENRICHED, 2/ _____

STORE IN A COOL, DRY PLACE

USE NO HOOKS

1/ _____

ENRICHED, 2/ _____

Insert nutritional information
in accordance with the
nutrition labeling regulations
of the Food and Drug
Administration (FDA) as
specified in 21 CFR Part 101.

The USDA symbol, Exhibit H, is to be placed on the front panel or on the back panel. All markings shall be of sufficient size to stand out prominently. The markings shall be arranged substantially as shown in this exhibit, and shall be in direct proportion to the available printing surface.

NOTE: ALL LETTERING SHALL BE AS FOLLOWS: ALL-PURPOSE (RED); BREAD (BLUE).

1/ Insert commodity name.

2/ Insert "BLEACHED" or "UNBLEACHED," as applicable.

3/ Insert 25-, 50-, or 100-lbs., as applicable.

4/ The month and year of pack shall be the contract shipment month and may be placed on the front panel or the side panel.

The name, package size, and net weight of the product may also be placed at the bottom of the bag; but only the commodity name and type is allowed on the side panels. Side panel markings should be easily read when bags are stacked.

NOTE: Nutritional information must also appear on 50-pound bags. 100-pound bags are exempt from this requirement.

EXHIBIT F

**WHOLE WHEAT FLOUR
MARKINGS REQUIRED FG-25-, 50-, AND 100-LB. PAPER BAGS**

FRONT PANEL	BACK PANEL	SIDE PANELS
WHOLE-WHEAT FLOUR	WHOLE-WHEAT FLOUR	(TO BE PRINTED ALONG THE LENGTH OF THE BAG)
DISTRIBUTED BY USDA IN COOPERATION WITH STATE AND LOCAL OR TRIBAL GOVERNMENTS FOR DOMESTIC FOOD ASSISTANCE PROGRAMS NOT TO BE SOLD OR EXCHANGED	STORE IN A COOL DRY PLACE AFTER OPENING, KEEP UNUSED FLOUR IN TIGHTLY COVERED CONTAINERS USE FOR MAKING YEAST BREAD, ROLLS, AND QUICK BREADS USE NO HOOKS	WHOLE-WHEAT FLOUR
NET WEIGHT _____ LBS. 1/ (MONTH/YEAR) _____ 2/	USE NO HOOKS	Insert nutritional information in accordance with the nutrition labeling regulations of the Food and Drug Administration (FDA) as specified in 21 CFR Part 101.

The USDA symbol, Exhibit H, is to be placed on the front panel or on the back panel. All markings shall be of sufficient size to stand out prominently. The markings shall be arranged substantially as shown in this exhibit, and shall be in direct proportion to the available printing surface.

ALL LETTERING SHALL BE IN BLACK INK ONLY.

1/ Insert 25-, 50-, or 100-lbs., as applicable.

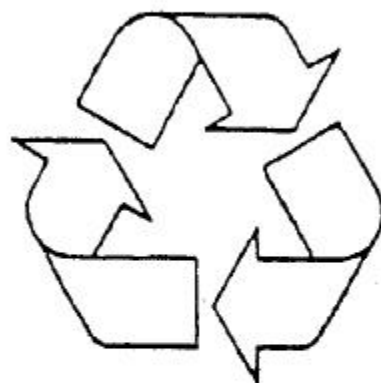
2/ The month and year of pack shall be the contract shipment month and may be placed on the front panel or the side panel.

The name, package size, and net weight of the product may also be placed at the bottom of the bag; but only the commodity name and type is allowed on the side panels. Side panel markings should be easily read when bags are stacked.

NOTE: Nutritional information must also appear on 50-pound bags. 100-pound bags are exempt from this requirement.








USDA SYMBOL



RECYCLABLE SYMBOL

PLEASE
RECYCLE

PLASTIC MATERIALS CODE SYSTEM

CODE	MATERIAL
 PETE	----- Poly-Ethylene Terephthalate (PET)
 HDPE	----- High Density Polyethylene
 V	----- Vinyl / Polyvinyl Chloride (PVC)
 LDPE	----- Low Density Polyethylene
 PP	----- Polypropylene
 PS	----- Polystyrene
 OTHER	----- All Other Resins

APPENDIX 3

Commercial Item Description Flour

ANNOUNCEMENT WF8

A-A-20126D dated September 30, 1998

<http://www.ams.usda.gov/fqa/cidbread.htm>

